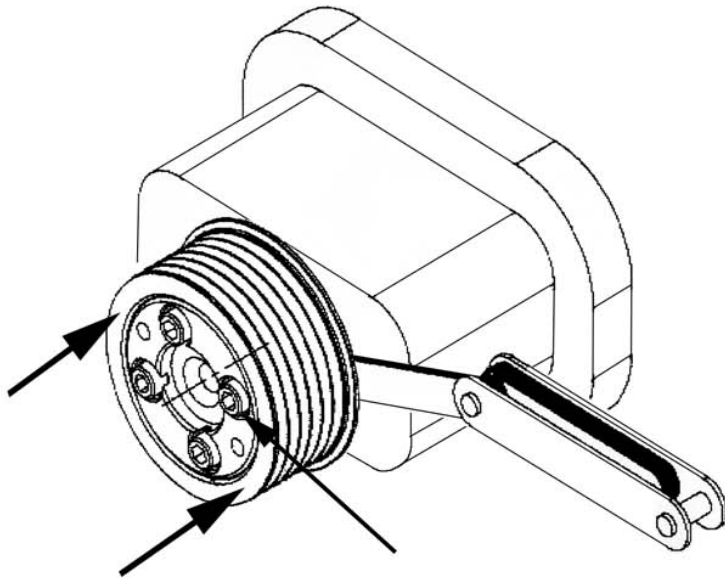
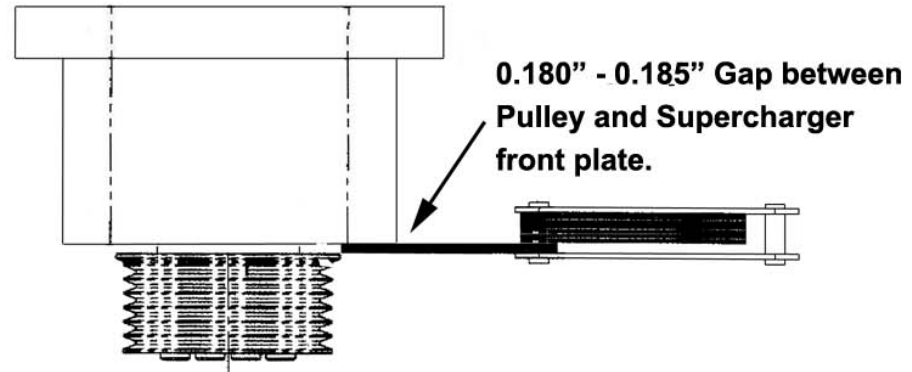


IMPORTANT INFORMATION - PLEASE READ!!



PRESS ON THE OUTER PULLEY WHEN INSTALLING TO KEEP THE REAR COLLAR FULLY SEATED.

TIGHTEN TO 70 IN-LB (INCH - POUND)



INSTALLATION DETAILS

- + REMOVE ORIGINAL PULLEY
- + LOOSELY ASSEMBLE NEW PULLEY WHILE ENSURING THE REAR COLLAR IS FULLY SEATED.
- + PRESS PULLEY INTO POSITION BY PRESSING ON THE OUTER PULLEY (TO KEEP THE REAR COLLAR FULLY SEATED).
- + MAINTAIN A 0.180" - 0.185" GAP FROM THE BACK OF THE PULLEY TO SUPERCHARGER FRONT PLATE.
- + TIGHTEN CLAMP BOLTS TO 70 IN-LB (INCH-POUND) IN A CROSS PATTERN.
- + RECHECK CLEARANCE.
- + RECHECK EACH BOLT TORQUE IN THE CROSS PATTERN UNTIL EACH BOLT IS PROPERLY SET. CONTINUE CHECKING UNTIL ALL BOLTS REQUIRE NO FURTHER TIGHTENING. (WHEN YOU ADJUST ONE BOLT, IT AFFECTS ALL THE OTHER BOLTS).
- + RECHECK EACH BOLT AGAIN.