

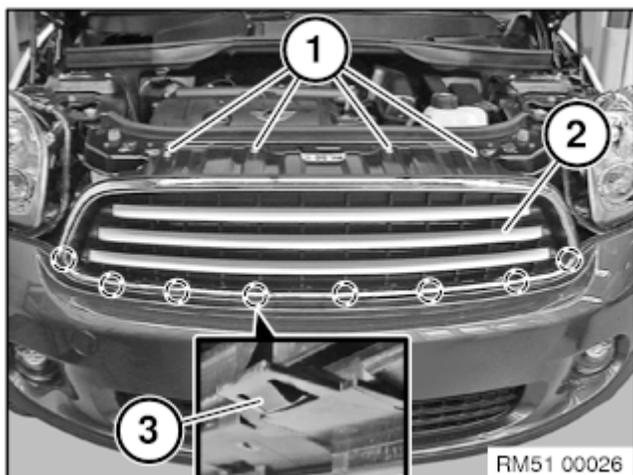
BMW Group - AIR: 2021-03-13 / 11:46  
Dealer: 32711/06  
Model: Cooper  
Vehicle identification number: WMWZB3C50CWM29955  
Development code: R60  
Model code: ZB33  
Lead type: ZB33

Removing and installing/sealing cylinder head (N16) » Removing and installing or replacing the exhaust manifold (N12, N16) » Moving front panel into service position »

## Removing and installing/replacing front grill centre section

REP-REP-RAR6051-5113000 - V.3

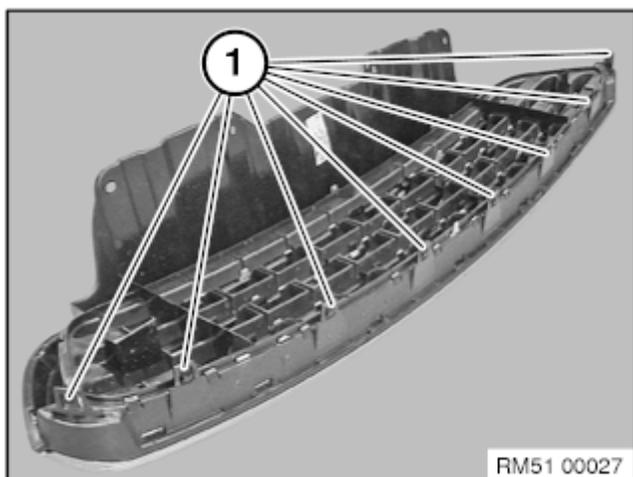
### 51 13 000 Removing and installing/replacing front grill centre section



Release screws (1).

Tightening torque 51 13 6AZ. **31inlb**

Release front ornamental grille (2) out of the lower latch mechanisms (3) with a forceful pull forward.



#### *Installation note:*

Latch mechanisms (1) must not be damaged.